



Dart Aerospace Ltd.
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647.7501

Job Sheet 202593



Part No: 647.7501

Job Qty: 2 pcs

Part Name: Lower Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/19

Job Tracking No:

Due Date: 11/8/19

Created By: Marie Lajeunesse

Type: Stock *gold*

Description:

Note: DWG REV A IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	11/8/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Container No: S233791



Part: 647.7501

Job No: 202593

Serial No/Batch: S233791

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 11/21/19

Plex 10/31/19 7:49 AM Dart.lajeunesse.marie

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 Small Fab - 2 - B4B	2 pcs	11/8/19	0.00 2.56	Small Fab - 1 - B4B		
				Small Fab - 2 - B4B		
				Small Fab - 3 - B4B		
				Small Fab - 4 - B4B		
				Small Fab - 5 - B4B		DAS
				Small Fab - 6 - B4B		41 NOV 21 2019
				Small Fab - 7 - B4B		9-89
				Small Fab - 8 - B4B		
				Small Fab - 9 - B4B		
130 QC 5	2 pcs	11/8/19	0.00 0.00	QC 5 - 10		
				QC 5 - 12		
				QC 5 - 17		
				QC 5 - 18		
				QC 5 - 19		
				QC 5 - 22		
				QC 5 - 24		
				QC 5 - 3		
				QC 5 - 43		
				QC 5 - 49		
				QC 5 - 51		
				QC 5 - 58		
				QC 5 - 68		
				QC 5 - 9		
				QC 5 - 50		
				QC 5 - 30		
				QC 5 - 40		DAS
				QC 5 - 61		NOV 30 2019 40
				QC 5 - 81		9-89
140 Packaging 3-1 - Stock - B4B	2 pcs ✓	11/8/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B ✓		CCK 042
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		

Oscar

DEC 03 2019

				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	2 pcs	11/8/19	0.00 0.00	QC 21 - SA - 21 ✓	665042
				QC 21 - SA - 70	21
				QC 21 - SA - 53	DEC 04 2019

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. 521075 exp 1/21
 Descriptions: 130 - (QC5- Inspect part completeness to step on W/O)
 140 - (Identify as per dwg & Stock Location: _____), ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***
 150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3015	Blade	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5223707
647.7601	Lower Deflector Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5229116
647.7810	Bracket A	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5115101
647.7811	Bracket B	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5114688
647.7813	Center Plate, Lower	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5107255(1) 5107260(1)
647.7814	Fwd Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5112691(1) 5183836(1)
647.7815	Fwd Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5193568 5143888
647.7816	Aft Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5113471
647.7817	Aft Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5112838
MS21042L08	Nut	26 Ea (13 ea)	110-Packaging 1 - Pick Kit	5218607
MS21042L3	Nut	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5166712(1) 5157462(3) 5218152(3)
MS27039-08-19	Screw	14 Ea (7 ea)	110-Packaging 1 - Pick Kit	5204996
MS27039-08-24	Screw (MS27039-0824)	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5124326-9
MS27039-1-19	Screw	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5123443
NAS1149F0332P	Washer (AN960-10L)	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5225418
NAS1149FN832P	Washer (AN960-8)	52 Ea (26 ea)	110-Packaging 1 - Pick Kit	5207676

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.3015	4	20	0
	647.7601	2	0	0
	647.7810	2	27	0
	647.7811	2	29	0
	647.7813	2	34	0
	647.7814	2	8	0
	647.7815	2	34	0
	647.7816	2	33	0
	647.7817	2	32	0
	MS21042L08	26	605	0
	MS21042L3	6	2,649	0
	MS27039-08-19	14	548	0
	MS27039-08-24	12	59	0
	MS27039-1-19	6	369	0
	NAS1149F0332P	12	2,924	0
	NAS1149FN832P	52	2,221	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		
Date :	Sequence #:	QTY Affected :	MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By
				Lead hand / Supervisor
				QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		
Other/Details:				